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ANSI Y14.5 used to dictate the use of X instead of TYP, but ASME Y14.5-1994 now states that X "may" be used, which seems like TYP is allowed once more. It is still poor practice in my opinion, as specifying the number of places removes ambiguity.

TYPICAL or TYP notation on drawings - Eng-Tips Engineering ...
Check your drawing to determine which revision of the ASME Y14.5 standard is in use, it will make a difference. For the 1994 standard the only way to change the disposition of the tolerance is to graphically depict it as a phantom line over the length you want and dimension it.

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