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## **Mitsubishi Ba8 Manual**

MITSUBISHI WIRE EDM  
Advance Series Wire-  
cut EDM SYSTEMS FA  
Advance Series FA  
Advance Series K-

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KL2-0-C0069-B NA1009

Printed in Japan  
(MDOC) Revised  
publication, effective  
Sep. 2010.

Superseding  
publication of K-  
KL2-0-C0069-A Apr.  
2010. Specifications  
are subject to change  
without notice. Wire-  
cut EDM SYSTEMS

## **MITSUBISHI WIRE EDM**

Milestones in the  
history of Mitsubishi

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Electric EDM systems.  
Model: BA8: BA24:  
Machine specification:  
BA8: BA24: Machine  
dimensions: 1550 x  
2085 x 2037 (mm)

## **Geschichte - Mitsubishi Electric EDM**

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The Mitsubishi Electric Group of Companies will continually improve its technologies and services by applying creativity to all aspects of our business. By doing so we enhance the quality of life in our society. To this end all members of the Group will pursue the following Guiding Principles.

**Wire cutting  
systems - Mitsubishi**  
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## **Electric EDM**

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The DNA of the  
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have evolved into the  
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accuracy with a  
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that makes easy  
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NA2400P BA8 FA20S

Advance FA20 Line

tracer type wire-cut

EDM Taper machining

unit Max. machining

speed 60mm 2/min

Max. machining speed

110mm 2 /min

Optimum surface

roughness of Rz2 $\mu$ m

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Automatic wire  
threading unit (water  
jet type) Automatic  
wire threading unit  
"AF2" 32 bit CNC Anti-  
electrolysis power  
supply

## **ser ies - MITSUBISHI ELECTRIC Global Website**

manufactured in 2006  
serial number:  
010mo588a max  
submerged workpiece  
dimensions..... 31.5" x  
23.6" x 8.5" max

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submerged  
workpiece...

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So I am running a MV1200R Mitsubishi Wire EDM and for some reason my tank wont stay filled with water while running a program? ive been running the same

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format of programs for the last 2 years so i dont think its something in my program because nothing is different in comparison to my others.

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BA8 Manuals & User  
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Wire-cut EDM Systems



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Machine Specifications  
MV-R Grand Tubular  
MV1200R MV2400R MV-  
S Tubular Series  
MV1200S MV2400S  
Model MV1200R  
MV1200S MV2400R  
MV2400S Max.

workpiece dimensions  
mm 810 x 700 x 215

Max. workpiece Kg  
weight 1,050 x 820 x  
305 500 640 x 540

(4-sided) 640 x 450 (U-  
shape) 1,500 Table  
dimensions mm

Machining travel

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(X×Y×Z) mm 400 x  
300 x 220 840 x 640  
(4-sided) 600 x 400 x  
310 840 ...

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